

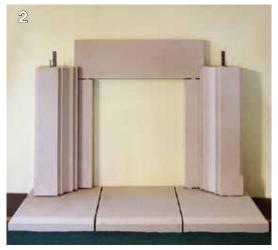
FIREPLACE ASSEMBLY RECOMMENDATIONS

To be read in conjunction with relevant Fireplace Tech Sheets and Pointing Recommendations.

Each fireplace is typically supplied in component form: ie legs, mantel, mantel shelf, optional hearth blocks and optional slip blocks. Shown is the Manor House Chimney Piece HF505. Unless otherwise stated, all materials other than the stonework are to be supplied by others. Consult a qualified builder or installer to ensure all relevant Building Regulations/Codes are adhered to prior to installation of a fireplace.



The hearth blocks should be bedded on a suitable base using a 1:1:6 cement/lime/sand mortar. All joints would normally be 6mm (¼") with the mortar slightly recessed from the surface of the stonework to allow for pointing after the fireplace is installed.



Mark out the required position of the fireplace legs and the optional slips to suit your fireplace and fire opening. Attach both legs to wall using 100 x 25mm (4" x 1") mild steel straps as shown and bed on 1:1:6 cement/lime/sand mortar. Install the slip blocks with a proprietary resin mortar at the required spacing.



Attach mantel to wall using 100 x 25mm (4" x 1") mild steel straps and pin and bed mantel to legs using 6mm Ø ($\frac{1}{4}$ ") 100mm (4") long mild steel dowels on a 1:1:6 cement/lime/sand mortar. Repeat this process for the mantel shelf.



The fireplace is then ready for pointing. For details refer to the Pointing Recommendations Sheet.

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