



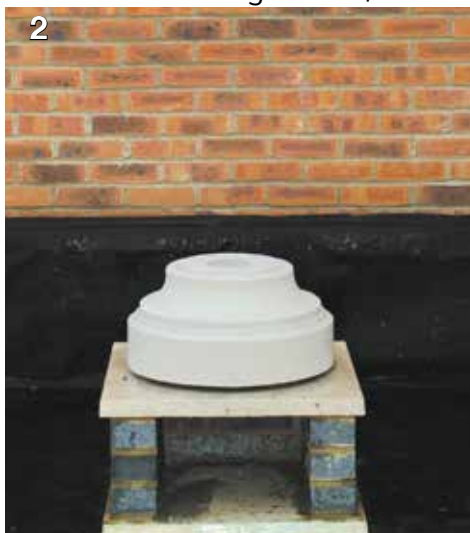
HADDONSTONE

CENTREPIECE FOUNTAIN ASSEMBLY RECOMMENDATIONS

To be read in conjunction with relevant Fountain Tech Sheets and Pointing Recommendations. Each centrepiece fountain is typically supplied in component form: ie base, shaft, supports, bowls, plumbing kit and pump. Shown is the Eton College Fountain C3600. Unless otherwise stated, all materials other than the stonework are to be supplied by others. Consult a qualified electrician to ensure the electrical supply conforms to all regulations/codes.



The fountain should be erected on a suitable support elevating the base of the fountain to the water level. The support should have a suitable foundation designed by others. For ease of cleaning and maintenance the pump should be sited within easy reach of the edge of the pool.



The fountain base is bedded and levelled on 1:1:6 cement/lime/sand mortar (we recommend a waterproofing agent is added to the mortar).



The fountain shaft is secured using a proprietary polyester or epoxy resin adhesive.



Temporarily support the fountain bowl above the shaft ensuring the design on the bowl lines up with the design on the support. Connect the plumbing and feed down through the core of the lower support.



The shell is then levelled and secured with resin. To level the bowl temporarily block the pipe outlets in the bowl, fill with water and level by eye. Do not use a spirit level for this operation. Packers can be used to assist in levelling the bowl. Once the resin has hardened the packers should be removed.



Subsequent levels are installed as previously described, again ensuring the design on the bowl and the supports line up and that the bowls are level. Once the stonework is installed the pump and plumbing should be connected as described on the relevant Tech Sheet. The valves and pump should be set to minimum before the pump is turned on. Adjustments can be then made to suit your specific fountain, pool and location.

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