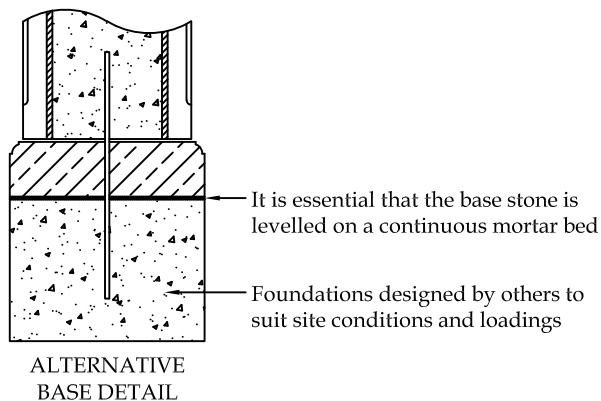
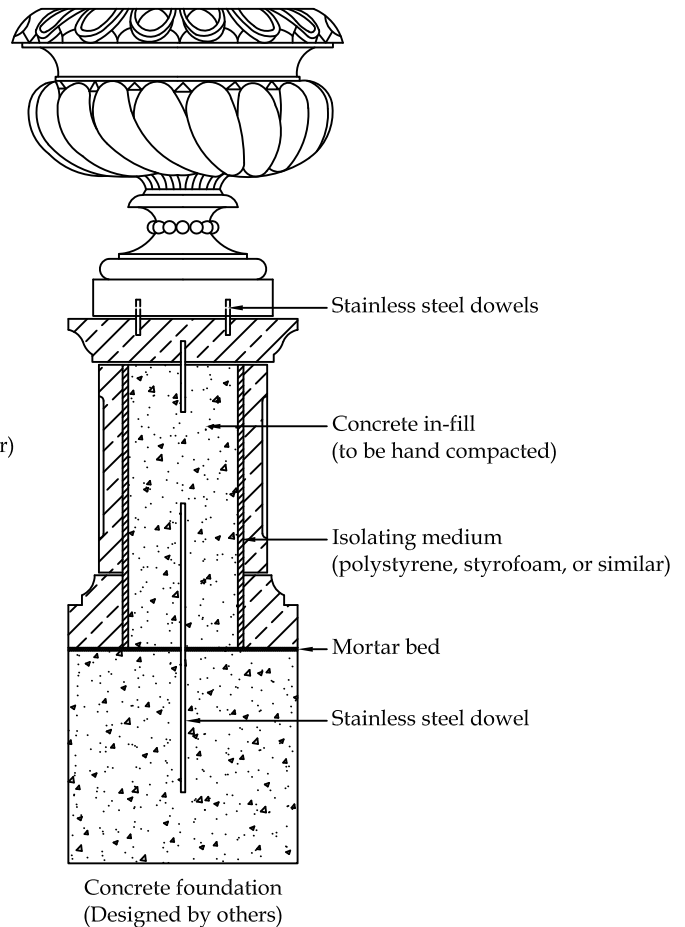
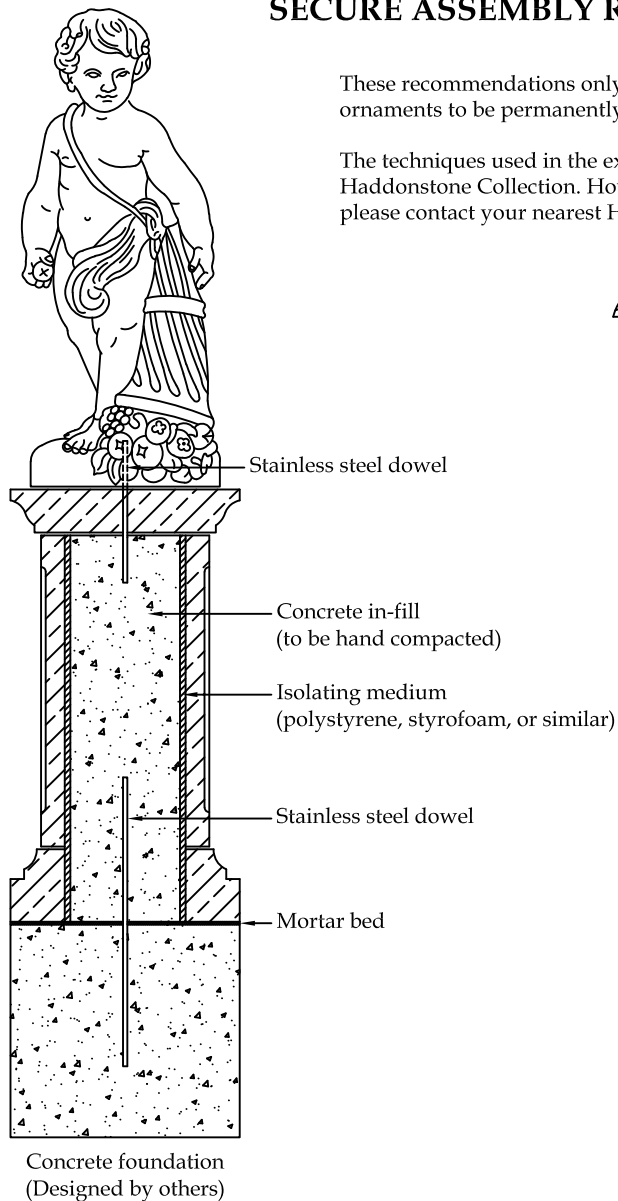




### SECURE ASSEMBLY RECOMMENDATIONS

These recommendations only need to be followed if you require your Haddonstone ornaments to be permanently fixed for specific security or safety reasons.

The techniques used in the examples shown can be adapted for most items in The Haddonstone Collection. However, if you require any further information or advice please contact your nearest Haddonstone office.



DOWELS (not supplied) should be of stainless steel. For best results the dowel should be grouted with polyester resin or similar (not supplied).

When drilling stonework, use a suitable masonry drill on rotary setting (not hammer action).

BEDDING JOINTS - Pedestal should be bedded and jointed using 1:1:6 cement/lime/sand mortar.

POINTING - Joints should be pointed using our proprietary dry mix pointing material in accordance with the recommended instructions.

Please advise your requirements for dry mix, if any, at time of placing order.

Or use 1:1:6 cement/lime/sand colour-toned to suit (white cement may be necessary).

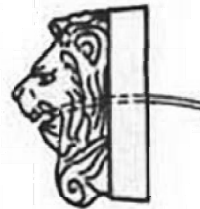
All dimensions exclude joints - allow 6mm ( $\frac{1}{4}$ " ) for bedding joints  
Hammer action drills must not be used when drilling Haddonstone pieces  
Unless otherwise stated, all materials other than stonework to be supplied by others



### WALL MASKS & FOUNTAINS



E470  
LION MASK



C310  
LION WALL FOUNTAIN



E340  
GROTESQUE MASK



C260  
GROTESQUE WALL  
FOUNTAIN

### BALLS & BASES



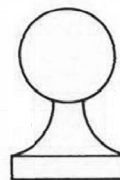
E100A  
6" BALL & BASE E100B



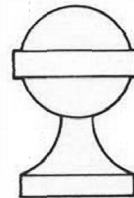
E105A  
8" BALL & BASE E100B



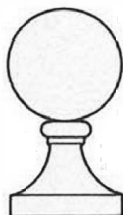
E110A  
9" BALL & COLLARED  
BASE E110C



E115A  
11" BALL & BASE E120B



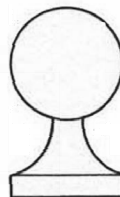
E710A  
VANBRUGH BALL  
& BASE E120B



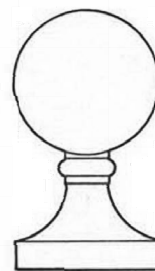
E120A  
13" BALL & COLLARED  
BASE E120C



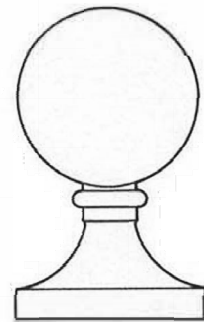
E080A  
ACANTHUS LEAF BALL  
& COLLARED BASE E120C



E130A  
14" BALL & BASE E120B



E140A  
17" BALL & COLLARED  
BASE E140C



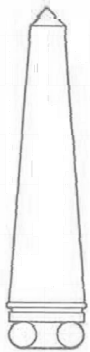
E150A  
21" BALL & COLLARED  
BASE E150C

E160A 24" Ball also available (USA only)

For dimensions and weights refer to brochure.



### FINIALS



E545  
BALUSTRADE OBELISK



E595  
RUGBY FINIAL



E280  
DOGMERSFIELD FINIAL



HE355  
BALD EAGLE R/H



HE350  
BALD EAGLE L/H



E565  
EAGLE OWL



A500  
NEWLANDS URN



E715  
VEN FINIAL



E730  
VINE HOUSE FINIAL



E740  
SWAGGED ADAM  
FINIAL



E192  
BISHOP'S FINIAL



HE535  
OBELISK  
FINIAL



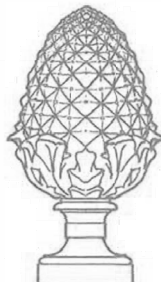
E580  
PEREGRINE FALCON



E460  
LION FINIAL  
ON BASE A370B



E380  
PINEAPPLE  
HAM HOUSE



E590  
PINEAPPLE  
& BASE



E230  
FESTOON OF FRUIT



E220  
LARGE BASKET  
OF FRUIT



E200  
BASKET OF FRUIT

For security fixing recommendations  
refer to tech-sheet GAR 4.

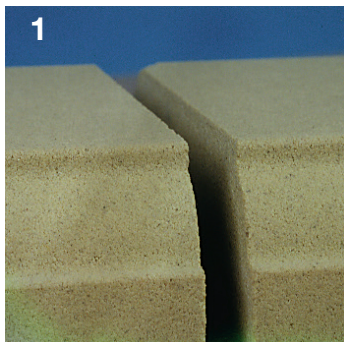
For dimensions and weights refer to brochure.



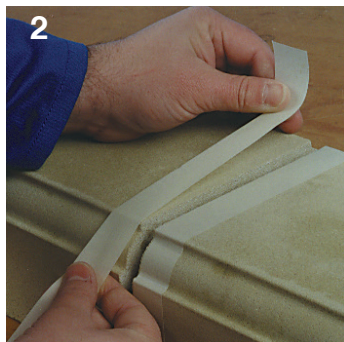
# HADDONSTONE

## HADDONSTONE POINTING RECOMMENDATIONS

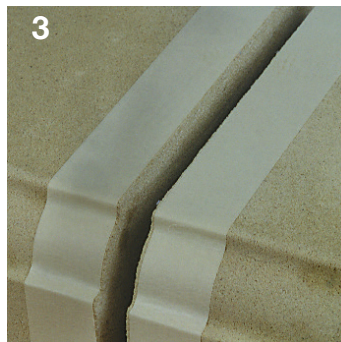
Required: pointing mix, pointing trowel, masking tape, mixing bowl, water, mist sprayer.  
Please note: all text and photographs relate to Haddonstone semi-dry pointing mix.



**1**  
Before pointing ensure each 6mm (1/4") joint is free from loose particles. Avoid pointing in extreme conditions, particularly wet and cold.



**2**  
Apply masking tape to both sides of the joint, keeping the tape approximately 1mm (1/16") from the edge of the joint.



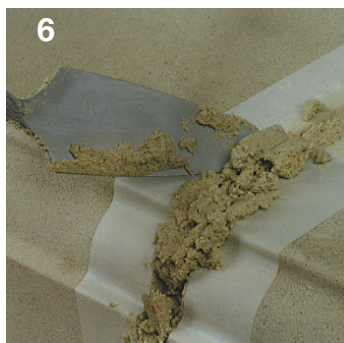
**3**  
The joint is now ready to start pointing.



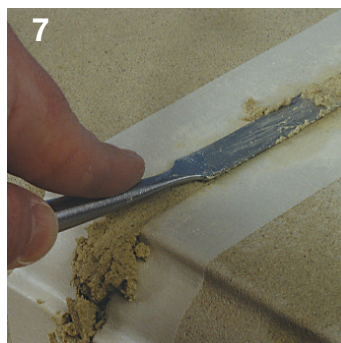
**4**  
Carefully add small quantities of water to the Haddonstone pointing mix, mixing thoroughly to ensure the water is fully dispersed. \*See note below.



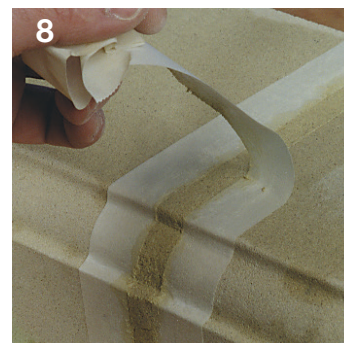
**5**  
The Haddonstone pointing mix is ready to use when it has the consistency of damp sand. \*See note below.



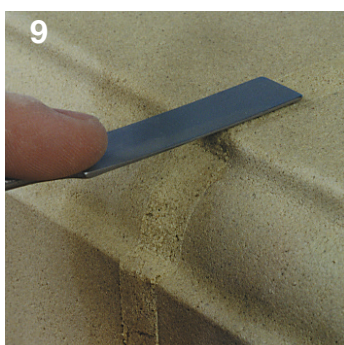
**6**  
Scoop the mix into the joint, pressing with a trowel to ensure an even fill.



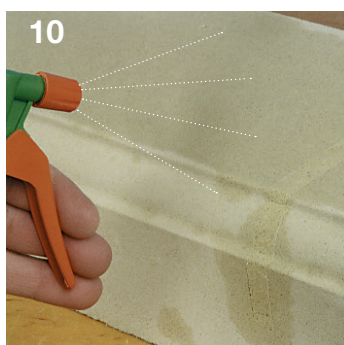
**7**  
Smooth the pointing mix to the profile of the stone, removing any excess pointing mix.



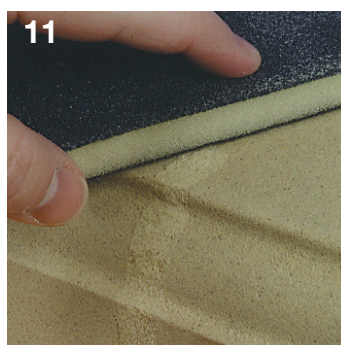
**8**  
Carefully remove the masking tape.



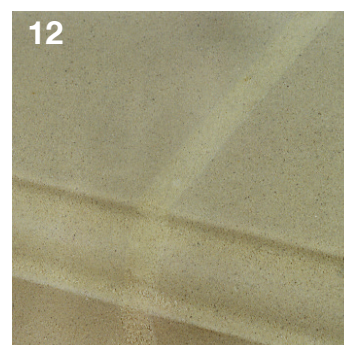
**9**  
If necessary trowel over the joint once more to ensure a flush finish.



**10**  
Apply a fine and even mist of water to the joint to prevent drying out.



**11**  
Any mix residue may be rubbed away with fine abrasive paper 2-3 days after completion.



**12**  
The finished joint.

\* NOTE: It would be advantageous to use a waterproofing additive in the mixing water (SBR or other proprietary mortar admixture). The use of too much water can lead to the pointing mix colour and texture becoming unsightly, and the possibility of the mix bleeding into the adjacent cast stone.

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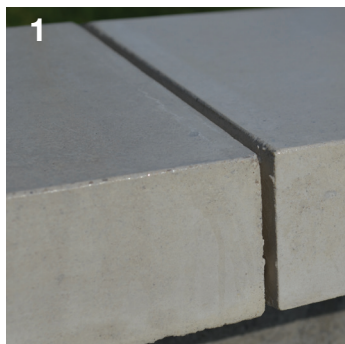


# HADDONSTONE

## TECSTONE POINTING RECOMMENDATIONS

Required: pointing mix, pointing trowel, masking tape (if required), mixing bowl, water, sponge.

Please note: all text and photographs relate to TecStone pointing mix.



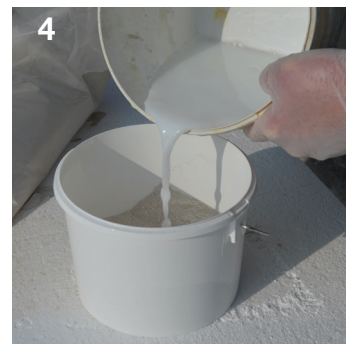
1  
Before pointing ensure each 6mm ( $\frac{1}{4}$ " ) joint is free from loose particles. Avoid pointing in extreme conditions, particularly wet and cold.



2  
The TecStone pointing mix is supplied as separately bagged cement and aggregate with an information leaflet.



3  
The cement and aggregate should first be mixed together dry in the ratio of 1 part cement to 4.5-6.5 parts aggregate.



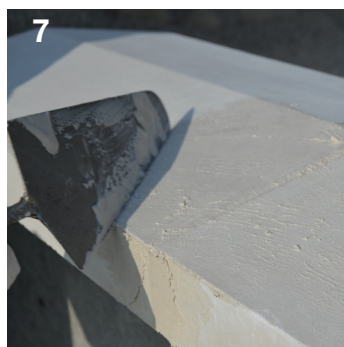
4  
Carefully add small quantities of water to the TecStone pointing mix, mixing thoroughly to ensure the water is fully dispersed. \*See note below.



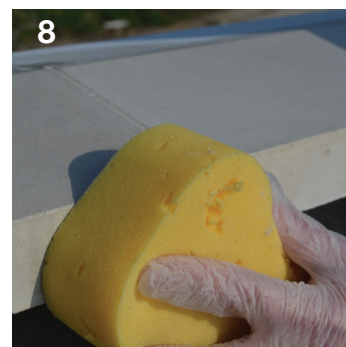
5  
The TecStone pointing mix is ready to use when it has the consistency of putty. \*See note below.



6  
Scoop the mix into the joint, pressing with a trowel to ensure an even fill.



7  
Smooth the pointing mix to the profile of the stone, removing any excess pointing mix.



8  
Wipe over the surface of the joint and surrounding area with a dampened sponge to remove all surplus pointing material off the surrounding areas and ensure a flush finish to the joint.



9  
If necessary trowel over the joint once more to ensure a flush finish.



10  
Any mix residue may be rubbed away with fine abrasive paper 2-3 days after completion.



11  
The finished joint.

\* NOTE: It would be advantageous to use a waterproofing additive in the mixing water (SBR or other proprietary mortar admixture). The use of too much water can lead to the pointing mix colour and texture becoming unsightly, and the possibility of the mix bleeding into the adjacent cast stone.

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